

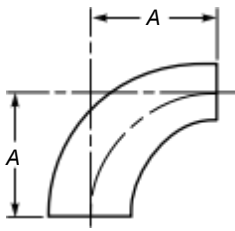


ASME B16.9

DIMENSIONS OF LONG RADIUS-REDUCING ELBOWS

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DIMENSIONS OF LONG RADIUS-REDUCING ELBOWS

Nominal Pipe Size (NPS)	DN	Outside Diameter at Bevel		Center-to-End, A	Nominal Pipe Size (NPS)	DN	Outside Diameter at Bevel		Center-to-End, A
		Large End	Small End				Large End	Small End	
2 × 1 1/2	50 × 40	60.3	48.3	76	10 × 8	250 × 200	273	219.1	381
2 × 1 1/4	50 × 32	60.3	42.2	76	10 × 6	250 × 150	273	168.3	381
2 × 1	50 × 25	60.3	33.4	76	10 × 5	250 × 125	273	141.3	381
2 1/2 × 2	65 × 50	73	60.3	95	12 × 10	300 × 250	323.8	273	457
2 1/2 × 1 1/2	65 × 40	73	48.3	95	12 × 8	300 × 200	323.8	219.1	457
2 1/2 × 1 1/4	65 × 32	73	42.2	95	12 × 6	300 × 150	323.8	168.3	457
3 × 2 1/2	80 × 65	88.9	73	114	14 × 12	350 × 300	355.6	323.8	533
3 × 2	80 × 50	88.9	60.3	114	14 × 10	350 × 250	355.6	273	533
3 × 1 1/2	80 × 40	88.9	48.3	114	14 × 8	350 × 200	355.6	219.1	533
3 1/2 × 3	90 × 80	101.6	88.9	133	16 × 14	400 × 350	406.4	355.6	610
3 1/2 × 2 1/2	90 × 65	101.6	73	133	16 × 12	400 × 300	406.4	323.8	610
3 1/2 × 2	90 × 50	101.6	60.3	133	16 × 10	400 × 250	406.4	273	610
4 × 3 1/2	100 × 90	114.3	101.6	152	18 × 16	450 × 400	457	406.4	686
4 × 3	100 × 80	114.3	88.9	152	18 × 14	450 × 350	457	355.6	686
4 × 2 1/2	100 × 65	114.3	73	152	18 × 12	450 × 300	457	323.8	686
4 × 2	100 × 50	114.3	60.3	152	18 × 10	450 × 250	457	273	686
5 × 4	125 × 100	141.3	114.3	190	20 × 18	500 × 450	508	457	762
5 × 3 1/2	125 × 90	141.3	101.6	190	20 × 16	500 × 400	508	406.4	762
5 × 3	125 × 80	141.3	88.9	190	20 × 14	500 × 350	508	355.6	762
5 × 2 1/2	125 × 65	141.3	73	190	20 × 12	500 × 300	508	323.8	762
6 × 5	150 × 125	168.3	141.3	229	20 × 10	500 × 250	610	273	762
6 × 4	150 × 100	168.3	114.3	229	24 × 22	600 × 550	610	559	914
6 × 3 1/2	150 × 90	168.3	101.6	229	24 × 20	600 × 500	610	508	914
6 × 3	150 × 80	168.3	88.9	229	24 × 18	600 × 450	610	457	914
8 × 6	200 × 150	219.1	168.3	305	24 × 16	600 × 400	610	406.4	914
8 × 5	200 × 125	219.1	141.3	305	24 × 14	600 × 350	610	355.6	914
8 × 4	200 × 100	219.1	114.3	305	24 × 12	600 × 300	610	323.8	914

GENERAL NOTE: All dimensions are in millimeters.